



## A Study On The Feasibility Of Jatropha Husks And Jatropha Cake As Gasifier Feedstocks

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***Abstract:***

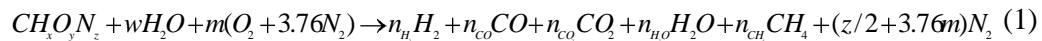
*Jatropha husk and jatropha cake gasification were simulated in a downdraft gasifier whose performance was evaluated in terms of syngas heating value and gasifier efficiency at an equivalence ratio of 0.4 and gasification temperature from 800 to 1400K. H<sub>2</sub> composition increased from about 6% to 14%, CO<sub>2</sub> from about 8% to 14% while content of CH<sub>4</sub> decreased from about 0.6% to 0.008% while CO concentration reduced from about 21% to 15%, with gasification temperature increase. Maximum syngas heating values were 3119.1kJ/kg for jatropha cake and 2804.3kJ/kg for jatropha husks. Maximum heat conversion efficiencies of jatropha cake and jatropha husks were 70.4% and 73.4% respectively at 900K.*

**Introduction**

Jatropha husks and cake are produced annually leaving their high energy content unexploited (Chandra et al., 2006). The husks have shown to be a successful feedstock for gasification, achieving similar results to wood (Vyas and Singh, 2007). Gasification is one of the major promising technology in which overall efficiencies can be more than 50%. Percentages of permanent gases such as CO<sub>2</sub>, CH<sub>4</sub>, H<sub>2</sub> and light hydrocarbons in the gaseous mixture depend on factors such as the gasification medium, the characteristics of the biomass, the heating rate, the temperature and the oxidizing medium amount (McKendry (2002). Syngas production from jatropha husks and jatropha cakes is studied in a downdraft air gasifier at an atmospheric pressure.

**Methodology**

The methodology involved a model formulation using both thermochemical equilibrium and exergy analyses of a gasifier performance. The biomass involved in the gasification is represented by Eq. (1) as:



The amount of moisture per kmol of feedstock is w. The syngas mole fractions n<sub>CO</sub>, n<sub>CO<sub>2</sub></sub>, n<sub>CH<sub>4</sub></sub>, n<sub>N<sub>2</sub></sub> and n<sub>H<sub>2</sub></sub> are determined by mole balancing from Eq. (1) in conjunction with methanation and water -gas shift equations. The heating value of a gas (LHV<sub>gas</sub>) at 25°C and 1 bar is obtained by Eq. 2 and values LHV<sub>i</sub> are from Weber (2008):

$$LHV_{gas} = \sum \chi_i LHV_i \quad (2)$$

Exergy balance analysis yields exergy efficiency, η<sub>ex</sub>, as in Eq. 3 (Kasembe et al. 2011):

$$\eta_{ex} = \frac{\mathcal{E}_{product}}{\mathcal{E}_{inputs}} = \frac{\mathcal{E}_{ch, gas} + \mathcal{E}_{ph, gas}}{\mathcal{E}_{ch, biomass} + \mathcal{E}_{ph, med}} \quad (3)$$

**Results And Discussions**

*The Proximate And Ultimate Analysis*

The physicochemical characteristics of the residues revealed that both have low moisture contents of less than 11% and their volatiles content (>50%) indicates their attractive potential for exploitation through gasification (McKendry, 2002). The

jatropha husks' high heating value is 20.94 MJ/kg and that of the jatropha cake is 17.98MJ/kg.

Biomass type	Ultimate analysis (%), dry basis				Proximate analysis (%), dry basis				Biomass Formulae
	C	H	O	N	Moisture	Volatile matter (VM)	Fixed carbon (FC)	Ash	CH <sub>x</sub> O <sub>y</sub> N <sub>z</sub>
Jatropha cake	34.13	4.17	30.74	8.57	8.08	55.84	13.70	22.38	CH <sub>1.06</sub> O <sub>0.58</sub> N <sub>0.16</sub>
Jatropha husks	33.75	4.12	30.36	11.21	10.73	55.07	13.65	20.55	CH <sub>1.09</sub> O <sub>0.59</sub> N <sub>0.22</sub>

Table 1 : Proximate and ultimate analysis values for jatropha cake and jatropha husks

*Effect Of Temperature On The Gas Products Distribution*

Gasification modeling runs were performed by varying the temperature between 800K and 1400K and keeping the air equivalence ratio constant at 0.4. Gas composition from jatropha cake and jatropha husks is shown in Fig. 1. H<sub>2</sub> composition increases for both biomass materials from about 6% to 14% as the gasification temperature is increased due to water-gas shift reaction

(CO + H<sub>2</sub>O ↔ CO<sub>2</sub> + H<sub>2</sub>) and the water-gas reaction (C + H<sub>2</sub>O ↔ CO + H<sub>2</sub>) where, H<sub>2</sub>O and CO promotes H<sub>2</sub> via the water-gas shift reaction and water-gas reaction. The CH<sub>4</sub> concentration is reduced from about 0.6% to 0.008% as the temperature is increased. The CO<sub>2</sub> production is noted to increase from 8% to about 14% as the temperature is increased. CO concentration is reduced from about 21% to about 15%. The decrease in CO means a Bourdouard reaction shift increase CO<sub>2</sub>.

The syngas from air gasification generally consists of a H<sub>2</sub>/CO ratio < 1, which is suitable for combustion (Yung et al, 2009). In the present study, the produced syngas showed a ratio of H<sub>2</sub>/CO varying between 0.3 and 0.97 which indicates that the produced gas is good for combustion.

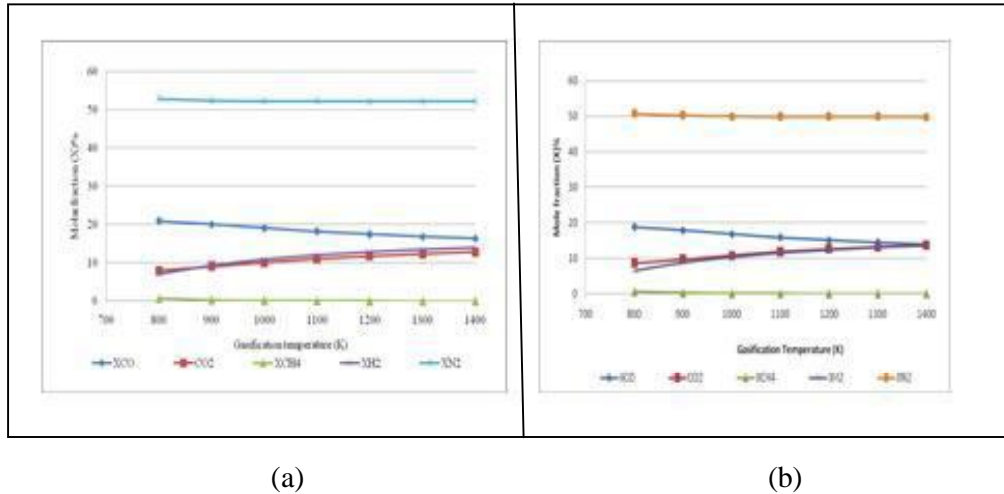


Figure 1: Temperature dependence on CO, CH<sub>4</sub>, CO<sub>2</sub> and H<sub>2</sub> gases, ER 0.4 from (a) jatropha cake (b) jatropha husks

Effect Of Temperature On Heating Value Of Syngas And Gasification Efficiency

LHV of gas from both materials followed an increasing trend as temperature increased in the region between 800 and 900K, but above this temperature, an almost constant trend is observed. Jatropha cake and jatropha husks maximized their heating values at 900K which are 3119.1kJ/kg and 2804.3kJ/kg respectively. The thermodynamic gasifier efficiency defined according to Eq. (3). Fig. 2 depicts the gasifier efficiency of jatropha cake and jatropha husks at different against temperature. Jatropha cake maximizes their heat conversion efficiency 70.4% at 900K while efficiency of jatropha husks against temperature, at constant equivalent ratios reaches the value of 73.4% at 900K.

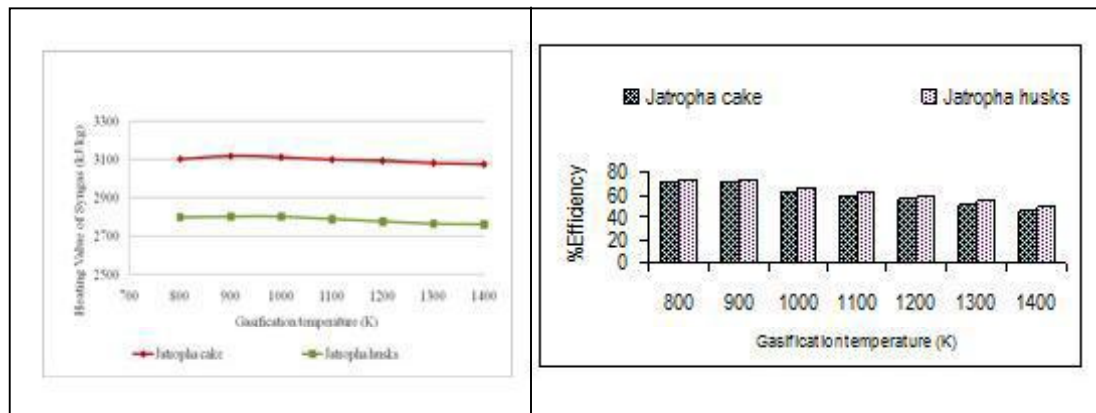


Figure 2: Effect of temperature on syngas heating values and efficiency values for jatropha cake and jatropha husks

**Conclusion**

- The biomass materials H<sub>2</sub> composition increases from about 6% to 14% with temperature while CH<sub>4</sub> decrease from about 0.6% to 0.008%. The CO<sub>2</sub> increases from 8% to about 14% with temperature, while CO reduces from about 21% to 15%.
- Maximum heating values are 3119.1kJ/kg for jatropha cake and 2804.3kJ/kg for jatropha husks which are considered to be medium heating value. Jatropha cake seemed to maximize their heat conversion efficiency at 70.4% while efficiency of jatropha husks reaches 73.4% at 900K.

## Reference

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